

PART 1 - GENERAL

1.1 SUMMARY,

- A. Section Includes:
 - 1. Rectangular ducts and fittings.
 - 2. Sheet metal materials.
 - 3. Sealants.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible".
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.3 QUALITY ASSURANCE

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."
- B. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

1.4 MEASUREMENT AND PAYMENT

- A. There will be no separate measurement or payment for work in this section. Payment will be included in the contract unit price for items shown in the schedule of items.

PART 2 - PRODUCTS

2.1 RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support

intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: **G60 G90**.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.

2.4 SEALANT

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
 - 7. Service: Indoor or outdoor.
 - 8. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 5-1**, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- C. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- B. Install ducts with fewest possible joints.
- C. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- D. Install ducts with a clearance of 2 **inch**, plus allowance for insulation thickness.
- E. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least **1-1/2 inches**.
- F. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 DUCT SEALING

- A. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Conditioned Space, Supply-Air Ducts in Pressure Classes **2-Inch wg** and Lower: Seal Class C.
 - 3. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than **2-Inch wg**: Seal Class B.
 - 4. Conditioned Space, Exhaust Ducts: Seal Class B.
 - 5. Conditioned Space, Return-Air Ducts: Seal Class C.

3.3 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
- B. Supply Ducts:
 - 1. Ducts Connected to Variable-Air-Volume furnaces:
 - a. Pressure Class: Positive **3-inch wg**.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 3.
 - d. SMACNA Leakage Class for Round and Flat Oval: 3.
- C. Return Ducts:
 - 1. Ducts Connected to Furnaces and Terminal Units:
 - a. Pressure Class: Positive or negative **1-inch wg**.

- b. Minimum SMACNA Seal Class: A.

D. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity **1000 fpm** or Lower:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, **12 Inches** and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, **14 Inches** and Larger in Diameter: Standing seam.

END OF SECTION 233113

PART 1 - GENERAL

1.1 SUMMARY,

- A. This Section includes the following:
 - 1. LP gas-fired, condensing furnaces and accessories complete with controls.
 - 2. Air filters.

1.2 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each of the following:
 - 1. Furnace.
 - 2. Thermostat.
 - 3. Air filter.
- B. Operation and maintenance data.
- C. Warranty.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- C. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- D. Comply with NFPA 70.

1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace the following components of furnaces that fail in materials or workmanship within specified warranty period:
 - 1. Warranty Period, Commencing on Date of Substantial Completion:
 - a. Furnace Heat Exchanger: 10 years.
 - b. Integrated Ignition and Blower Control Circuit Board: One year.

- c. Draft-Inducer Motor: One year.
- d. Evaporator and Condenser Coils: Five years.

1.5 MEASUREMENT AND PAYMENT

- A. There will be no separate measurement or payment for work in this section. Payment will be included in the contract unit price for items shown in the schedule of items.

PART 2 - PRODUCTS

2.1 GAS-FIRED FURNACES, CONDENSING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carrier Corporation; Div. of United Technologies Corp.
 - 2. Lennox Industries Inc.
 - 3. Tempstar Heating & Cooling Products; a division of International Comfort Products.
 - 4. Trane.
- B. Capacity: Provide Lennox G61MPV-60D-135 Furnace or equal, 94.6% efficient.
- C. General Requirements for Gas-Fired, Condensing Furnaces: Factory assembled, piped, wired, and tested; complying with ANSI Z21.47/CSA 2.3, "Gas-Fired Central Furnaces," and with NFPA 54.
- D. Cabinet: Steel.
 - 1. Cabinet interior around heat exchanger shall be factory-installed insulation.
 - 2. Lift-out panels shall expose burners and all other items requiring access for maintenance.
 - 3. Factory paint external cabinets in manufacturer's standard color.
 - 4. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.
- E. Fan: Centrifugal, factory balanced, resilient mounted, direct drive.
 - 1. Special Motor Features: Variable speed, Premium (TM) efficiency, as defined in Division 23 Section "Common Motor Requirements for HVAC Equipment," and with internal thermal protection and permanent lubrication.
- F. Type of Gas: Natural Gas.
- G. Heat Exchanger:
 - 1. Primary: Aluminized steel.
 - 2. Secondary: Stainless steel.
- H. Burner:
 - 1. Gas Valve: 100 percent safety modulating main gas valve, main shutoff valve, pressure regulator, safety pilot with electronic flame sensor, limit control, transformer, and combination ignition/fan timer control board.
 - 2. Ignition: Electric pilot ignition, with hot-surface igniter or electric spark ignition.

- I. Gas-Burner Safety Controls:
 - 1. Electronic Flame Sensor: Prevents gas valve from opening until pilot flame is proven; stops gas flow on ignition failure.
 - 2. Flame Rollout Switch: Installed on burner box; prevents burner operation.
 - 3. Limit Control: Fixed stop at maximum permissible setting; de-energizes burner on excessive bonnet temperature; automatic reset.
- J. Combustion-Air Inducer: Centrifugal fan with thermally protected motor and sleeve bearings prepurges heat exchanger and vents combustion products; pressure switch prevents furnace operation if combustion-air inlet or flue outlet is blocked.
- K. Furnace Controls: Solid-state board integrates ignition, heat, cooling, and fan speeds; adjustable fan-on and fan-off timing; terminals for connection to accessories; diagnostic light with viewport.
- L. Accessories:
 - 1. Combination Combustion-Air Intake and Vent: PVC plastic fitting to combine combustion-air inlet and vent through roof.
 - 2. PVC Plastic Vent Materials:
 - a. PVC Plastic Pipe: Schedule 40, complying with ASTM D 1785.
 - b. PVC Plastic Fittings: Schedule 40, complying with ASTM D 2466, socket type.
 - c. PVC Solvent Cement: ASTM D 2564.
- M. Capacities and Characteristics:
 - 1. Airflow Configuration: Upflow, verify on site to match existing unit
 - 2. Gas:
 - a. Type: Natural gas.
 - b. Venting Type: Power venter with combustion-air intake.
 - c. Minimum Efficiency AFUE: 94.6 percent.
 - d. Heat Output: 132,000 btu/ hour.
 - e. Combustion-Air Inlet Size: 2 inches.
 - f. Combustion-Air Inlet Material: PVC.
 - g. Heat-Exchanger Condensate Drain Size: 3/4 inches.
 - h. Vent Size: 2 inches.
 - i. Vent Material: PVC.
 - 3. Fan:
 - a. Airflow: 2000 CFM, minimum.
 - b. External Static Pressure: 1.5 WC.
 - c. Motor: 1 HP.

2.2 THERMOSTATS

- A. Solid-State Thermostat: Wall-mounting, programmable, microprocessor-based unit with manual switching from heating to cooling, preferential rate control, seven-day programmability with minimum of four temperature presets per day, and battery backup protection against power failure for program settings.
- B. Control Wiring: Unshielded twisted-pair cabling.
 - 1. No. 24 AWG, 100 ohm, four pair.
 - 2. Cable Jacket Color: Blue.

- C. Controls shall comply with requirements in ASHRAE/IESNA 90.1-2004, "Controls."

2.3 AIR FILTERS

- A. Disposable Filters: ~~1-inch~~ thick fiberglass media with ASHRAE 52.2 MERV rating of 6 or higher in sheet metal frame.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install natural gas fired furnaces and associated fuel and vent features and systems according to NFPA 54.
- B. Base-Mounted Units: Secure units to substrate. Provide optional bottom closure base if required by installation conditions.
- C. Controls: Install thermostats and humidistats at mounting height of ~~60 inches~~ above floor. Connect the unit to the new furnace and the existign cooling system.
- D. Wiring Method: Install control wiring in accessible ceiling spaces and in gypsum board partitions where unenclosed wiring method may be used. Conceal control wiring except in unfinished spaces.

3.2 CONNECTIONS

- A. Connect to existing Gas piping and extend to feed unit as neccessary. Connect gas piping with union or flange and appliance connector valve.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Vent and Outside-Air Connection, Condensing, Gas-Fired Furnaces: Connect plastic piping vent material to furnace connections and extend outdoors. Terminate vent outdoors with a cap and in an arrangement that will protect against entry of birds, insects, and dirt.
 - 1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 - 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 - 3. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - a. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - b. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 4. Slope pipe vent back to furnace or to outside terminal.
- D. Connect ducts to furnace with flexible connector.

- E. Connect existing cooling equipment to new furnace unit.
 - 1. Flared Joints: Use ASME B16.26 fitting and flared ends, following procedures in CDA's "Copper Tube Handbook."
 - 2. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
 - 3. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Complete installation and startup checks and start units according to manufacturer's written instructions.
- G. Verify proper operation of capacity control device.
- H. Adjust airflow and initial temperature and humidity set points.
- I. Set controls, burner, and other adjustments for optimum heating performance and efficiency. Adjust heat-distribution features, including shutters, dampers, and relays, to provide optimum heating performance and system efficiency.
- J. After completing installation, clean furnaces internally according to manufacturer's written instructions.
- K. Install new filters in each furnace within 14 days after Substantial Completion.

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Perform electrical test and visual and mechanical inspection.
 - 2. Leak Test: After installation, charge systems with refrigerant and oil and test for leaks. Repair leaks, replace lost refrigerant and oil, and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation, product capability, and compliance with requirements.
 - 4. Verify that fan wheel is rotating in the correct direction and is not vibrating or binding.
 - 5. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.

END OF SECTION 235400